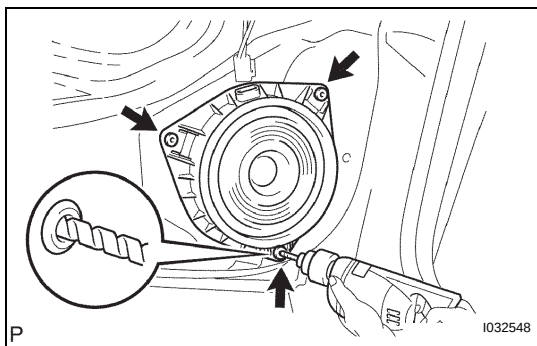


## REMOVAL

1. REMOVE REAR DOOR PULL HANDLE (See page [ED-20](#))
2. REMOVE REAR DOOR WINDOW REGULATOR HANDLE ASSEMBLY (w/o Power Window) (See page [ED-20](#))
3. REMOVE REAR DOOR TRIM BOARD SUB-ASSEMBLY LH (See page [ED-20](#))
4. REMOVE REAR SPEAKER
  - (a) Disconnect the connector.
  - (b) Using a drill of less than  $\phi$  4 mm (0.16 in.), drill out the 3 rivet heads and remove the rear speaker from the rear door panel.
  - (c) Gently and vertically put the drill to the rivet, and cut the rivet flanges.

**NOTICE:**

- Prizing the hole with a drill can lead to damage to the rivet hole or breaking the drill.
  - Take care as the cut rivet is hot.
- (d) Even if flange is taken off, continue drilling and push out remaining fragments with the drill.
  - (e) Using a vacuum cleaner, remove the drilled rivet and their dust from the inside of the rear door panel.



## INSTALLATION

### 1. INSTALL REAR SPEAKER

- (a) Using an air riveter or hand riveter, 3 new strike rivets install the rear speaker to the rear door panel.

#### NOTICE:

- Install the new strike rivet in following order shown in the illustration to install the rear speaker.
- Do not prize a riveter, as riveter is damaged, it is not tightened and the mandrel is bent.
- Do not tilt the riveter and disconnect the rivet from the material while handling a riveter, as the materials are not tightened firmly.
- Install the rivet while attaching materials, as they are not tightened firmly.

- (b) Connect the connector.

### 2. INSTALL REAR DOOR TRIM BOARD SUB-ASSEMBLY LH

### 3. INSTALL REAR DOOR WINDOW REGULATOR HANDLE ASSEMBLY (w/o Power Window) (See page [ED-31](#))

### 4. INSTALL REAR DOOR PULL HANDLE

